

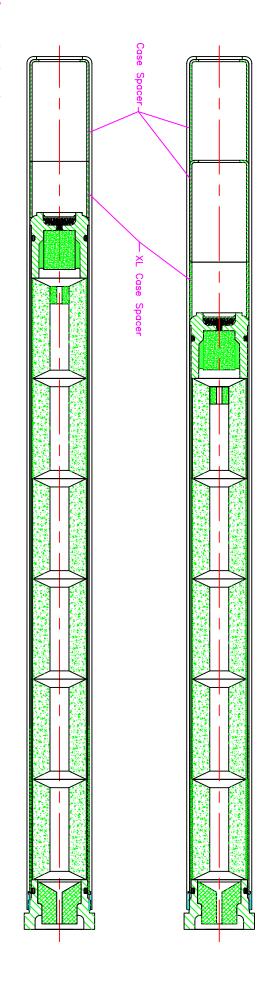
## Important notes:

- \* Up to two spacers can be used to load smaller reloads in a motor casing that is one or two sizes larger than the reload
- The additional weight per case spacer + extra casing length = 50 grams (100 grams when using 2 spacers)
- Regular spacers can only be used for 2G to 6G casings. Use an XL spacer and regular to space a 6GXL casing to a 6G casing. (see page 2)

## Instructions (for 2G-6G cases):

- (1) Drop spacer(s) into motor case with the rounded end towards the rounded end of the motor.
- (2) Install the reload kit as per instructions.
- (3) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

GORMLEY ONTARIO CANADA GHAMER ALL TAPED HOLES 90' TO THEFADED DIMMETER	± 0°-30' OR REPRODUCTION IS PROHIBITED IS PROHIBITED	XX ± 0.0010 XXX ± 0.002 XXX + 0.0005	fied	
NADA	X' ± 0'-30' BREAK ALL SHARP	×	Unless Otherwise Specified $x/x \pm 1/64$	
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MATERIAL:	ON WEIGHT:	DRAWN BY: L	SCALE: 1:1.5	
SURFACE TREATMENT:	CUSTOMER:	INCHES [MM] DRAWING SIZE: TITLE:	1:1.5 DATE (DD/MM/YY): 16/06/09	
SHEET: 1 OF 2 PROJECT # :	with 1G Reload		FILE NAME: Pro38—Case_Spacer1.dwg	



## Important notes:

- \* Only use an XL spacer in conjuction with a regular spacer.
- \* The additional weight per XL and regular case spacer + extra casing length = 70 grams

## Instructions (for use with 6GXL case only):

- (1) Drop the regular spacer(s) into motor case with the rounded end towards the rounded end of the motor.
- (2) Drop an XL spacer into the motor case.
- (3) Install the reload kit as per instructions.
- (4) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

PROJECT # : 0	SHEET: 2 OF 2	1	APPROVED BY:	SURFACE TREATMENT: APPROVED BY: WEIGHT:	<del>Ф</del> Д		$\begin{tabular}{ll} REVISIONS\\ All changes must be processed and reprinted. Destroy all previous copies. \end{tabular}$	
Reloads	5G & 6G Reload	CUSTOMER:	CHECKED BY: CUSTOMER:	MATERIAL:	DOES OF TAPPED HOLES OF TO THREADED DWALTER OF TO THREADED DWALTER	DRAWN CHKD DATE INCORPORATED	DESCRIPTION	REV
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DRAWING SIZE: B	INEAR MEASURE: INCHES [MM]	DATE (DD/MM/M): 29/10/09	SOME: 1:1.5	THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY	Unless Otherwise Specified  X/X ± 1/64  XX ± 0.010			